



SAFETY DATA SHEET

Issue Date 01-Apr-2015

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Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Name FT XHD INDUSTRIAL DEGREASER
Product Code FLIXHDBXFT-XHD
Customer Code FT 1001

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended Use Degreaser
Uses advised against Use only as stated on label.

Details of the supplier of the safety data sheet

Manufactured For / Distributed By
Fortech® Products a Formula Corp Brand
4432 C ST NE
Auburn, WA 98002
Phone (800) 772-7005
E-Mail sales@formulacorp.com

Emergency telephone number

24 Hour Emergency Phone Number (800) 228-5635 X059

2. HAZARDS IDENTIFICATION

Classification

Acute toxicity - Oral	Category 5
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Flammable liquids	Category 4

Label elements

Emergency Overview

Danger

Hazard statements

May be harmful if swallowed
Causes severe skin burns and eye damage

Combustible liquid

**Precautionary Statements - Prevention**

- Do not breathe dust/fume/gas/mist/vapors/spray
- Wash face, hands and any exposed skin thoroughly after handling
- Wear protective gloves/protective clothing/eye protection/face protection
- Keep away from heat/sparks/open flames/hot surfaces. — No smoking

Precautionary Statements - Response

- Specific Treatment (See Section 4 on the SDS)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting.

In case of fire: Use CO₂, dry chemical, or foam for extinction.

Precautionary Statements - Storage

- Store locked up
- Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

- Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)**Other Information**

Unknown Acute Toxicity

0.03% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
2-butoxyethanol	111-76-2	5-10	*
Potassium Hydroxide	1310-58-3	3-7	*
C6-12 Alkyl Alcohol Ethoxylate Phosphoric Acid	68921-24-4	1-5	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures**General advice**

Immediate medical attention is required. If symptoms persist, call a physician.

Skin Contact

Immediate medical attention is required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is not required. If skin irritation persists, call a physician. For minor skin contact, avoid spreading material on unaffected skin. For severe burns, immediate medical attention is required.

Eye contact	Immediate medical attention is required. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If symptoms persist, call a physician.
Inhalation	Remove to fresh air. Call a physician or poison control center immediately. Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.
Ingestion	Immediate medical attention is required. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Clean mouth with water and drink afterwards plenty of water. Call a physician. Remove from exposure, lie down. Call a physician or poison control center immediately.

Self-protection of the first aider Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed

Symptoms	Any additional important symptoms and effects are described in Section 11: Toxicology Information.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.
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5. FIRE-FIGHTING MEASURES

Suitable extinguishing media Use. Dry chemical. Carbon dioxide (CO₂). Water spray (fog). Alcohol resistant foam.

Unsuitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

The product causes burns of eyes, skin and mucous membranes. Keep product and empty container away from heat and sources of ignition. Risk of ignition. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

Protective equipment and precautions for firefighters As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Remove all sources of ignition. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.
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Environmental precautions

Environmental precautions	Do not allow into any sewer, on the ground or into any body of water. Should not be released into the environment. Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.
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Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
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Methods for cleaning up Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Prevent product from entering drains. Dam up. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges. After cleaning, flush away traces with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. Use with local exhaust ventilation. All equipment used when handling the product must be grounded. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat. Keep in properly labeled containers. Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Incompatible with strong acids and bases. Incompatible with oxidizing agents. Strong acids. Aluminum.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-butoxyethanol 111-76-2	TWA: 20 ppm	TWA: 50 ppm TWA: 240 mg/m ³ (vacated) TWA: 25 ppm (vacated) TWA: 120 mg/m ³ (vacated) S* S*	IDLH: 700 ppm TWA: 5 ppm TWA: 24 mg/m ³
Potassium Hydroxide 1310-58-3	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³
Phosphoric Acid 7664-38-2	STEL: 3 mg/m ³ TWA: 1 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³ (vacated) STEL: 3 mg/m ³	IDLH: 1000 mg/m ³ TWA: 1 mg/m ³ STEL: 3 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers, Eyewash stations & Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Regular cleaning of equipment, work area and clothing is recommended. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid
Appearance Clear
Color Blue
Odor Sweet
Odor threshold No Information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	13.0 - 13.5	
Specific Gravity	1.05	
Viscosity	Water Thin	
Melting point/freezing point	No Information available	
Flash point	82 °C 180 °F	
Boiling point / boiling range	100 °C / 212 °F	/
Evaporation rate	Same as water	
Flammability (solid, gas)		
Flammability Limits in Air		
Upper flammability limit:	No Information available	
Lower flammability limit:	No Information available	
Vapor pressure	No Information available	
Vapor density	No Information available	
Water solubility	Soluble in water	
Partition coefficient	No Information available	
Autoignition temperature	No Information available	
Decomposition temperature	No Information available	

Other Information

Density Lbs/Gal 8.64
VOC Content (%) 8

10. STABILITY AND REACTIVITY

Reactivity
 No data available

Stability Stable under recommended storage conditions.
Possibility of Hazardous Reactions None under normal processing.
Conditions to avoid Heat, flames and sparks. Exposure to air or moisture over prolonged periods.
Incompatible materials Incompatible with strong acids and bases. Incompatible with oxidizing agents. Strong acids. Aluminum.
Hazardous Decomposition Products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information
Inhalation The primary effects and toxicity of this material are due to its corrosive nature.
Eye contact Causes burns.
Skin Contact Corrosive to the eyes and may cause severe damage including blindness.
Ingestion The product causes burns of eyes, skin and mucous membranes.
 Causes burns. May be harmful if swallowed.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
2-butoxyethanol 111-76-2	= 470 mg/kg (Rat)	= 99 mg/kg (Rabbit)	= 450 ppm (Rat) 4 h
Potassium Hydroxide 1310-58-3	= 284 mg/kg (Rat)	Yes	Yes

Information on toxicological effects

Symptoms No Information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Corrosivity Causes burns. Extremely corrosive and destructive to tissue. Risk of serious damage to eyes.
Sensitization No Information available.
Germ cell mutagenicity No Information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
2-butoxyethanol 111-76-2	A3	Group 3	Yes	Yes

*ACGIH (American Conference of Governmental Industrial Hygienists)
 A3 - Animal Carcinogen
 IARC (International Agency for Research on Cancer)
 Not classifiable as a human carcinogen*

Reproductive toxicity No Information available.
STOT - single exposure No Information available.
STOT - repeated exposure No Information available.
Chronic toxicity Chronic exposure to corrosive fumes/gases may cause erosion of the teeth followed by jaw necrosis. Bronchial irritation with chronic cough and frequent attacks of pneumonia are common. Gastrointestinal disturbances may also be seen. Avoid repeated exposure. Possible risk of irreversible effects. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.
Target organ effects Blood, Central nervous system, EYES, hematopoietic system, Kidney, Liver, Respiratory system, Skin.
Aspiration hazard No Information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0.03% of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Component 2-butoxyethanol 111-76-2 (5-10) Inhalation LC50 - 4 hour - vapor - mg/L 450

12. ECOLOGICAL INFORMATION

Ecotoxicity

1.36% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
2-butoxyethanol 111-76-2	Yes	1490: 96 h Lepomis macrochirus mg/L LC50 static 2950: 96 h Lepomis macrochirus mg/L LC50	1000: 48 h Daphnia magna mg/L EC50 1698 - 1940: 24 h Daphnia magna mg/L EC50

Potassium Hydroxide 1310-58-3	Yes	80: 96 h Gambusia affinis mg/L LC50 static	Yes
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Persistence and degradability No Information available.

Bioaccumulation No Information available.

Chemical Name	Partition coefficient
2-butoxyethanol 111-76-2	0.81
Potassium Hydroxide 1310-58-3	0.83

Other adverse effects No Information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.
US EPA Waste Number D002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Potassium Hydroxide 1310-58-3	Toxic Corrosive

14. TRANSPORT INFORMATION

Note: The basic description below is specific to the container size. This information is provided for at a glance DOT information. Please refer to the container and/or shipping papers for the appropriate shipping description before tendering this material for shipment. For additional information, please contact the distributor listed in section 1 of this SDS.

U.S. Department of Transportation (USDOT)

4x1 Gallon Case NA1760, COMPOUND, CLEANING, LIQUID, (CONTAINS POTASSIUM HYDROXIDE), 8, II
(HM-CS2K)

Pails & Drums (<119 Gallons) NA1760, COMPOUND, CLEANING, LIQUID, (CONTAINS POTASSIUM HYDROXIDE), 8, II
(HM-CS2K)

15. REGULATORY INFORMATION

International Inventories

TSCA *Complies* **DSL/NDSL** *Complies*

*TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List*

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %
2-butoxyethanol - 111-76-2	1.0

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Reactive Hazard	No
Sudden release of pressure hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Potassium Hydroxide 1310-58-3	1000 lb	-	-	X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Potassium Hydroxide 1310-58-3	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
2-butoxyethanol 111-76-2	X	X	X
Potassium Hydroxide 1310-58-3	X	X	X
Phosphoric Acid 7664-38-2	X	X	X
Trisodium nitrilotriacetate 5064-31-3	-	X	-

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

Additional information No Information available.

16. OTHER INFORMATION

HMIS

Health hazards	Flammability	Physical hazards	Personal protection
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Prepared By Regulatory Department

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet